

ABSTRACT OF THE DISCLOSURE

This invention relates to an adapter for a vehicle brake assembly. The vehicle brake assembly is a vehicle drum-in-hat disc brake assembly having a disc service brake and a drum-in-hat parking and emergency brake. The vehicle
5 drum-in-hat disc brake assembly includes a backing plate having a centrally located first aperture formed therein; a drum brake shoe assembly of the drum-in-hat parking and emergency brake supported by the backing plate; and a drum-in-hat adapter having a centrally located second aperture and a plurality of smaller mounting apertures formed therein about the centrally located first
10 aperture thereof, wherein the adapter is formed as a one piece stamping and including an integral abutment member formed therewith during the stamping thereof.

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